

# WEBENCH® LED Architect

## Project Report

Project : 1836019/7 : Project ID 7  
 Created : 2015-07-08 07:57:56.543  
 LED Architect with light output=1000.0

Launch WEBENCH LED Architect.

### Project Summary

Total BOM Cost : \$0.00  
 Total Footprint : 12,954 mm<sup>2</sup>  
 Total BOM Count : 55  
 Total Efficiency : 10.77%  
 Total Efficacy : 38.7 lumens / Watt  
 Total Power Dissipation (loss) : 0.0 Watts

### Design Inputs :

|                      |        |   |
|----------------------|--------|---|
| 1. VinMax            | 250.0  | Maximum input voltage                     |
| 2. VinMin            | 200.0  | Minimum input voltage                     |
| 3. line_fsw          | 50.0   | AC Line Frequency                         |
| 4. color             | red    | LED Color                                 |
| 5. source            | AC     | Input Source Type                         |
| 6. lightOutput       | 1000.0 | Light Output in Lumen                     |
| 7. maxHeatSinkLength | 200.0  | Max Heat Sink Length                      |
| 8. maxHeatSinkWidth  | 50.0   | Max Heat Sink Width                       |
| 9. maxJunctionTemp   | 150.0  | Max LED Junction Temperature              |
| 10. maxLEDStringVout | 60.0   | Max LED String Voltage                    |
| 11. optfactor        | 3      | Optimization factor to tune up the design |
| 12. priceFactor      | 0      | Price factor to tune up the design cost   |
| 13. Ta               | 30.0   | Ambient temperature                       |

### Regulators

Main Driver NSID : LM3444MM/NOPB AC Line Voltage Compatible Buck LED driver; Driver Efficiency = 74.65%

### Drivers Electrical BOM

| Manufacturer              | Part Number         | Quantity  | Budgetary Price | Footprint (mm <sup>2</sup> ) |
|---------------------------|---------------------|-----------|-----------------|------------------------------|
| ON Semiconductor          | BZX84C15LT1G        | 1         | \$0.02          | 14                           |
| ON Semiconductor          | BZX84C5V1LT1G       | 1         | \$0.02          | 14                           |
| TDK                       | C3216X7R2A105M160AA | 1         | \$0.11          | 11                           |
| TDK                       | C3216X7T2W104M      | 1         | \$0.09          | 11                           |
| Yageo America             | CC0805JRNPO9BN221   | 1         | \$0.01          | 7                            |
| Bourns                    | CD1408-FU1400       | 4         | \$0.52          | 51                           |
| Vishay-Dale               | CRCW04021R00FKED    | 1         | \$0.01          | 3                            |
| Vishay-Dale               | CRCW040233K2FKED    | 1         | \$0.01          | 3                            |
| Vishay-Dale               | CRCW040237K4FKED    | 1         | \$0.01          | 3                            |
| CUSTOM                    | CUSTOM              | 3         | \$0.00          | 0                            |
| Panasonic                 | EEE-FK1C470UR       | 1         | \$0.11          | 62                           |
| Panasonic                 | ERJ-8ENF1003V       | 1         | \$0.01          | 11                           |
| Fairchild Semiconductor   | FCD4N60TM           | 1         | \$0.49          | 102                          |
| MuRata                    | GRM21BR71E104KA01L  | 2         | \$0.02          | 14                           |
| Diodes Inc.               | HD04-T              | 1         | \$0.12          | 62                           |
| Texas Instruments         | LM3444MM/NOPB       | 1         | \$0.55          | 0                            |
| ON Semiconductor          | MBR0520LT1G         | 1         | \$0.06          | 13                           |
| Fairchild Semiconductor   | MMBT4403            | 1         | \$0.03          | 14                           |
| ON Semiconductor          | MURS360T3           | 1         | \$0.24          | 83                           |
| Stackpole Electronics Inc | RMCF2010FT1R50      | 1         | \$0.03          | 32                           |
| Bourns                    | SDR1307-331KL       | 1         | \$0.35          | 227                          |
| STMicroelectronics        | STD3NK80ZT4         | 1         | \$0.46          | 102                          |
| <b>Total</b>              |                     | <b>28</b> | <b>\$3.27</b>   | <b>838</b>                   |

**LED Array Solution BOM = LEDs + Heatsink**

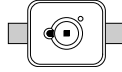
| <b>Manufacturer</b> | <b>Part Number</b> | <b>Quantity</b> | <b>Cost</b> | <b>Footprint<br/>(cm<sup>2</sup>)</b> |
|---------------------|--------------------|-----------------|-------------|---------------------------------------|
| OSRAM               | LR W5AMHZJZ1       | 26              | \$60.58     | -                                     |
| Aavid               | 61085              | 1               | \$5.17      | 111                                   |
| Total               |                    |                 | \$65.75     | 111                                   |

## LED Array Solution

### LED Array

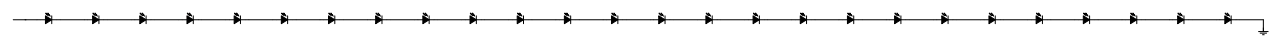
Light Output : 1000 lumens  
 Color : red  
 LED quantity : 26Series = 26Parallel = 1  
 Total Vout : 55.5 Volts  
 Total Iload : 0.5 Amps  
 Total Light Output : 1000 lumens  
 Flux : 38 lumens  
 ThetaSA : 1.84 C / Watt  
 Junction Temp : 84 degrees  
 Operating Vf : 2.135 Volts  
 Operating Io : 0.466 Amps  
 Efficiency : 14%  
 Efficacy : 38.7 lumens / Watt  
 Total Footprint : 11113.7 mm<sup>2</sup>  
 Total LED Cost : \$65.75  
 Max LED Vout : 60.0 Volts

### Selected LED



Manufacturer : OSRAM  
 Part Number : LR W5AMHZJ1  
 Vf : 2.2 V  
 Io : 0.4 A  
 Angle : 170.0 degree  
 PhiV : 55.0  
 LamdaP : NaN  
 LamdaD : NaN  
 Color : red  
 Tj : 125.0 deg C  
 IfMin : 0.1 Amps  
 IfMax : 1.0 Amps  
 RJC : 6.5 deg C/Ohm  
 Isat : 0.0 Amps  
 Package mount : SMT  
 Footprint : 108.2 mm2

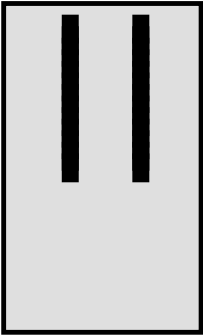
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### Heatsink

Length : 81.4 mm  
 Width : 136.52 mm  
 Height : 33.32 mm  
 Total Heatsink Footprint : 11114 mm<sup>2</sup>  
 Total Heatsink Cost : \$5.17

Manufacturer : Aavid  
 Part Number : 61085  
 ThetaSA : 1.84 C/W



## Project Diagram

WEBENCH® LED Architect Project ID : 7 Project ID 7 LED Architect 2015-07-08 07:57:56.543



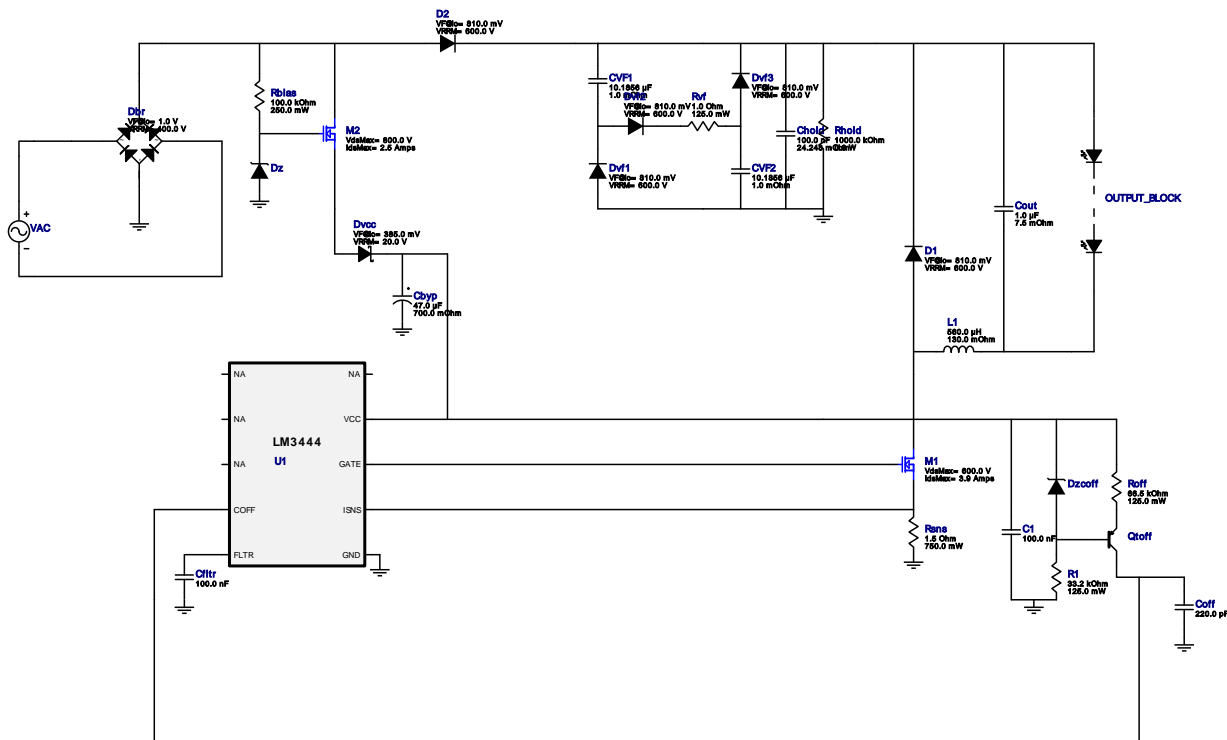


VinMin = 200.0V  
 VinMax = 250.0V  
 Vout = 55.51V  
 Iout = 0.47A

Device = LM3444MM/NOPB  
 Topology = Buck  
 Created = 7/8/15 7:58:04 AM  
 BOM Cost = \$0.00  
 Footprint = 1,835.0 mm<sup>2</sup>  
 BOM Count = 54  
 Total Pd = 0.0W






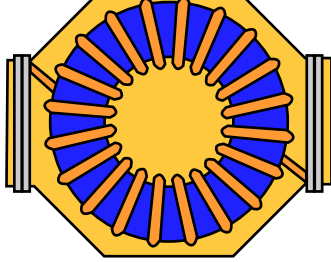

## WEBENCH® Design Report

Design : 1836019/31 LM3444MM/NOPB  
 LM3444MM/NOPB 200.0V-250.0V to 90.51V @ 0.466A



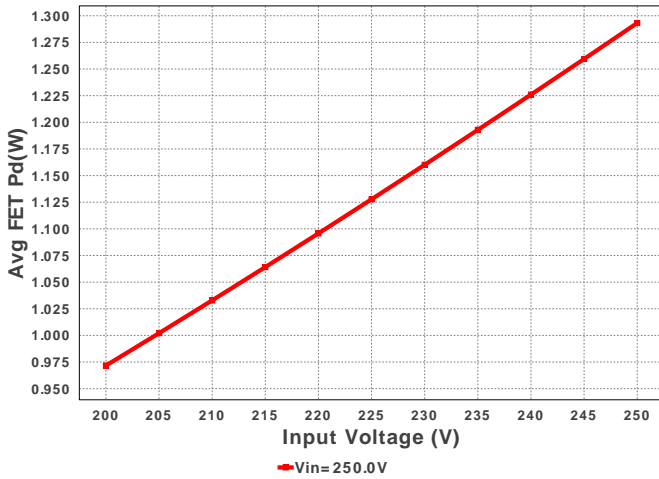
### Electrical BOM

| #  | Name  | Manufacturer  | Part Number                          | Properties  | Qty | Price  | Footprint                      |
|----|-------|---------------|--------------------------------------|---|-----|--------|--------------------------------|
| 1. | C1    | MuRata        | GRM21BR71E104KA01L<br>Series= X7R    | Cap= 100.0 nF<br>VDC= 25.0 V<br>IRMS= 0.0 A                           | 1   | \$0.01 | 0805 7 mm <sup>2</sup>         |
| 2. | CVF1  | CUSTOM        | CUSTOM<br>Series= ?                  | Cap= 10.1856 uF<br>ESR= 1.0 mOhm<br>VDC= 282.843 V<br>IRMS= 779.77 mA | 1   | NA     | CUSTOM 0 mm <sup>2</sup>       |
| 3. | CVF2  | CUSTOM        | CUSTOM<br>Series= ?                  | Cap= 10.1856 uF<br>ESR= 1.0 mOhm<br>VDC= 282.843 V<br>IRMS= 779.77 mA | 1   | NA     | CUSTOM 0 mm <sup>2</sup>       |
| 4. | Cby   | Panasonic     | EEE-FK1C470UR<br>Series= FK          | Cap= 47.0 uF<br>ESR= 700.0 mOhm<br>VDC= 16.0 V<br>IRMS= 160.0 mA      | 1   | \$0.11 | SM_RADIAL_C 62 mm <sup>2</sup> |
| 5. | Cftr  | MuRata        | GRM21BR71E104KA01L<br>Series= X7R    | Cap= 100.0 nF<br>VDC= 25.0 V<br>IRMS= 0.0 A                           | 1   | \$0.01 | 0805 7 mm <sup>2</sup>         |
| 6. | Chold | TDK           | C3216X7T2W104M<br>Series= 480        | Cap= 100.0 nF<br>ESR= 24.248 mOhm<br>VDC= 400.0 V<br>IRMS= 0.0 A      | 1   | \$0.09 | 1206 11 mm <sup>2</sup>        |
| 7. | Coff  | Yageo America | CC0805JRNPO9BN221<br>Series= C0G/NP0 | Cap= 220.0 pF<br>VDC= 50.0 V<br>IRMS= 0.0 A                           | 1   | \$0.01 | 0805 7 mm <sup>2</sup>         |

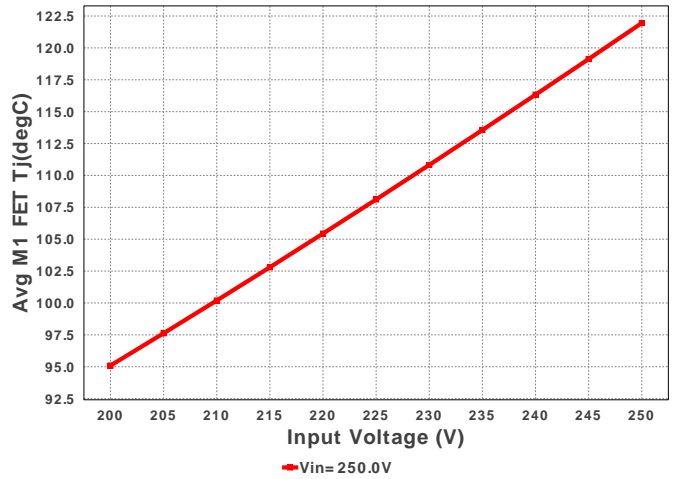
| #   | Name   | Manufacturer            | Part Number                        | Properties   | Qty | Price  | Footprint   |
|-----|--------|-------------------------|------------------------------------|--|-----|--------|---|
| 8.  | Cout   | TDK                     | C3216X7R2A105M160AA<br>Series= X7R | Cap= 1.0 uF<br>ESR= 7.5 mOhm<br>VDC= 100.0 V<br>IRMS= 5.9235 A | 1   | \$0.11 |  1206 11 mm <sup>2</sup>                 |
| 9.  | D1     | ON Semiconductor        | MURS360T3                          | VF@Io= 810.0 mV<br>VRRM= 600.0 V                               | 1   | \$0.24 |  SMC 83 mm <sup>2</sup>                  |
| 10. | D2     | ON Semiconductor        | MURS360T3                          | VF@Io= 810.0 mV<br>VRRM= 600.0 V                               | 1   | \$0.24 |  SMC 83 mm <sup>2</sup>                  |
| 11. | D_LED  | OSRAM                   | LR W5AMHZJZ1                       | LED  | 26  | \$2.33 |  goldendragon_nolens 108 mm <sup>2</sup> |
| 12. | Dbr    | Diodes Inc.             | HD04-T                             | VF@Io= 1.0 V<br>VRRM= 400.0 V                                  | 1   | \$0.12 |  MiniDIP 62 mm <sup>2</sup>              |
| 13. | Dvcc   | ON Semiconductor        | MBR0520LT1G                        | VF@Io= 385.0 mV<br>VRRM= 20.0 V                                | 1   | \$0.06 |  SOD-123 13 mm <sup>2</sup>              |
| 14. | Dvf1   | ON Semiconductor        | MURS360T3                          | VF@Io= 810.0 mV<br>VRRM= 600.0 V                               | 1   | \$0.24 |  SMC 83 mm <sup>2</sup>                  |
| 15. | Dvf2   | ON Semiconductor        | MURS360T3                          | VF@Io= 810.0 mV<br>VRRM= 600.0 V                               | 1   | \$0.24 |  SMC 83 mm <sup>2</sup>                 |
| 16. | Dvf3   | ON Semiconductor        | MURS360T3                          | VF@Io= 810.0 mV<br>VRRM= 600.0 V                               | 1   | \$0.24 |  SMC 83 mm <sup>2</sup>                |
| 17. | Dz     | ON Semiconductor        | BZX84C15LT1G                       | Zener  | 1   | \$0.02 |  SOT-23 14 mm <sup>2</sup>             |
| 18. | Dzcoff | ON Semiconductor        | BZX84C5V1LT1G                      | Zener  | 1   | \$0.02 |  SOT-23 14 mm <sup>2</sup>             |
| 19. | L1     | Bourns                  | PM2120-561K-RC                     | L= 560.0 uH<br>DCR= 130.0 mOhm                                 | 1   | \$1.33 |  PM2120 890 mm <sup>2</sup>            |
| 20. | M1     | Fairchild Semiconductor | FCD4N60TM                          | VdsMax= 600.0 V<br>IdsMax= 3.9 Amps                            | 1   | \$0.49 |  DPAK 102 mm <sup>2</sup>              |
| 21. | M2     | STMicroelectronics      | STD3NK80ZT4                        | VdsMax= 800.0 V<br>IdsMax= 2.5 Amps                            | 1   | \$0.46 |  DPAK 102 mm <sup>2</sup>              |
| 22. | Qtoff  | Fairchild Semiconductor | MMBT4403                           | Bipolar Transistor   | 1   | \$0.03 |  SOT-23 14 mm <sup>2</sup>             |

| #   | Name  | Manufacturer              | Part Number                          | Properties  | Qty | Price  | Footprint                |
|-----|-------|---------------------------|--------------------------------------|---|-----|--------|--------------------------|
| 23. | R1    | Panasonic                 | ERJ-6ENF3322V<br>Series= 225         | Res= 33.2 kOhm<br>Power= 125.0 mW<br>Tolerance= 1.0%  | 1   | \$0.01 | 0805 7 mm <sup>2</sup>   |
| 24. | Rbias | Panasonic                 | ERJ-8ENF1003V<br>Series= ERJ-8E      | Res= 100.0 kOhm<br>Power= 250.0 mW<br>Tolerance= 1.0% | 1   | \$0.01 | 1206 11 mm <sup>2</sup>  |
| 25. | Rhold | CUSTOM                    | CUSTOM<br>Series= ?                  | Res= 1000.0 kOhm<br>Power= 0.0 W<br>Tolerance= 0.0%   | 1   | NA     | CUSTOM 0 mm <sup>2</sup> |
| 26. | Roff  | Panasonic                 | ERJ-6ENF6652V<br>Series= 225         | Res= 66.5 kOhm<br>Power= 125.0 mW<br>Tolerance= 1.0%  | 1   | \$0.01 | 0805 7 mm <sup>2</sup>   |
| 27. | Rsns  | Stackpole Electronics Inc | RMCF2010FT1R50<br>Series= ?          | Res= 1.5 Ohm<br>Power= 750.0 mW<br>Tolerance= 1.0%    | 1   | \$0.03 | 2010 32 mm <sup>2</sup>  |
| 28. | Rvf   | Vishay-Dale               | CRCW08051R00FKEA<br>Series= CRCW..e3 | Res= 1.0 Ohm<br>Power= 125.0 mW<br>Tolerance= 1.0%    | 1   | \$0.01 | 0805 7 mm <sup>2</sup>   |
| 29. | U1    | Texas Instruments         | LM3444MM/NOPB                        | Switcher  | 1   | \$0.55 | 0 mm <sup>2</sup>        |

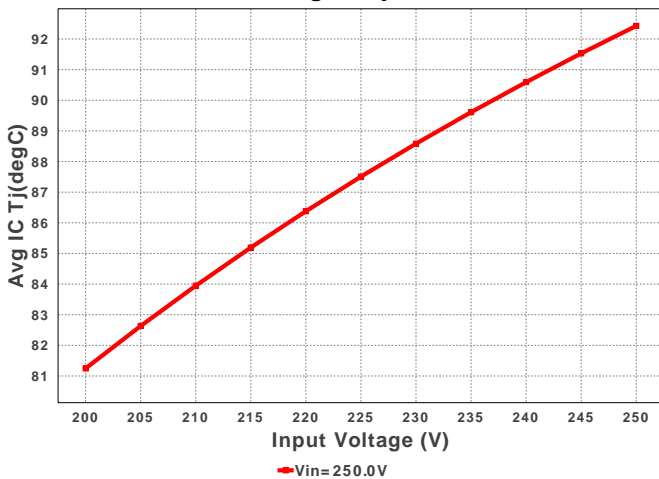
Avg FET Pd



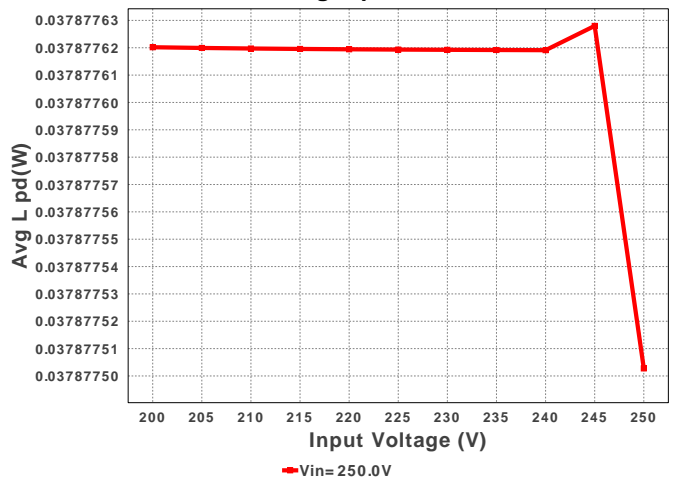
Avg M1 FET Tj

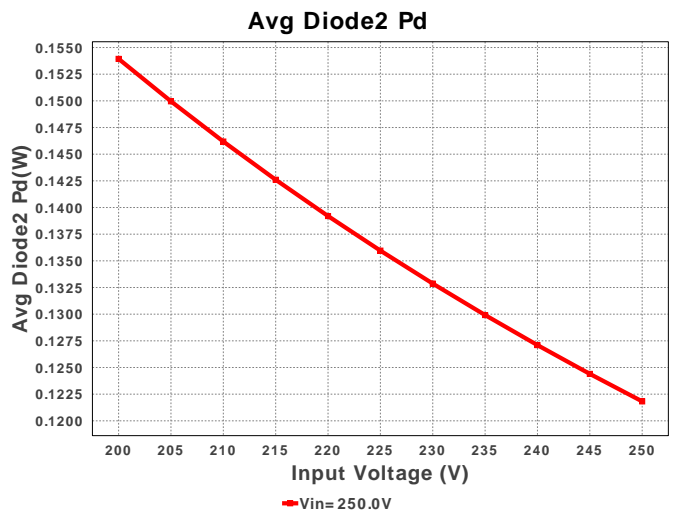
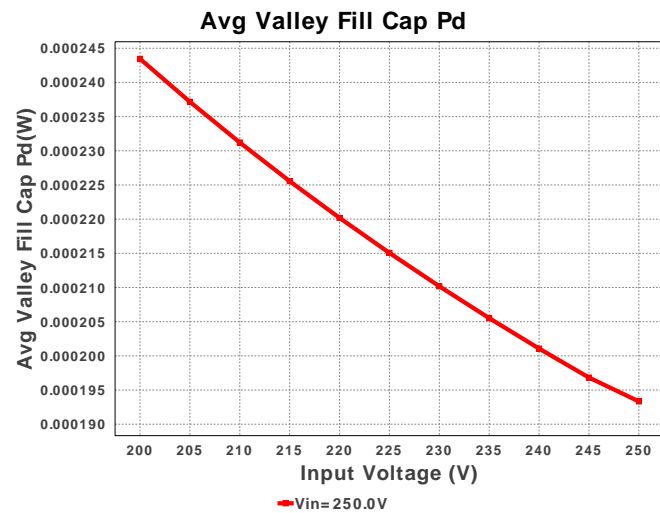
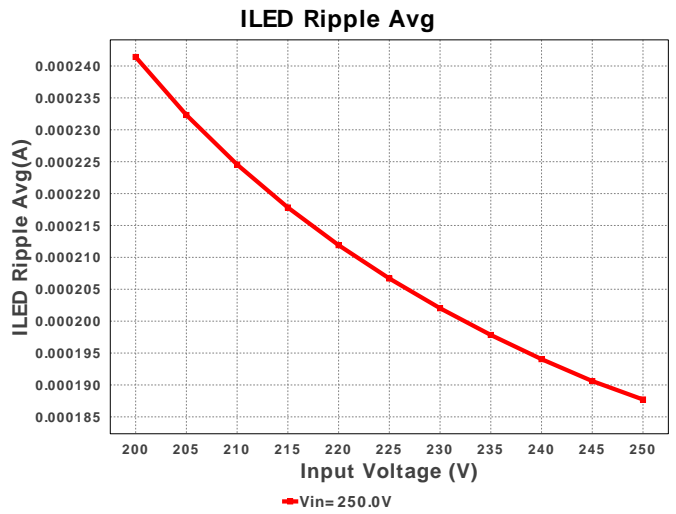
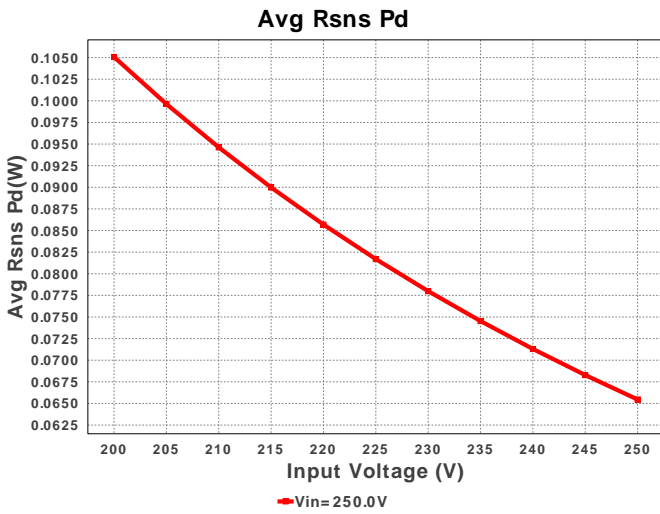
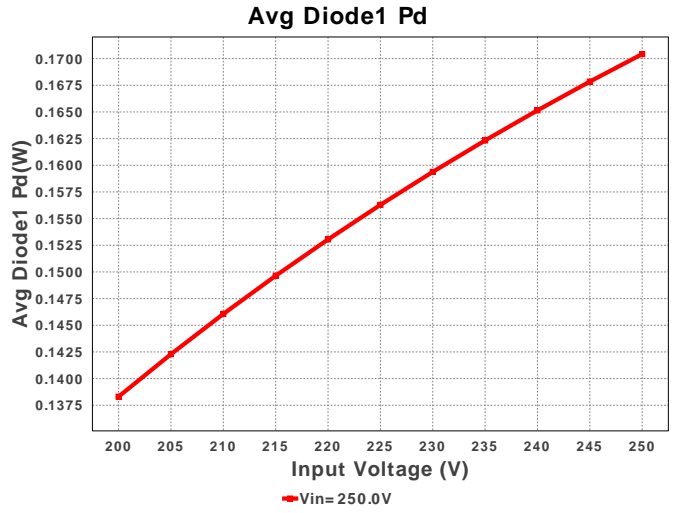
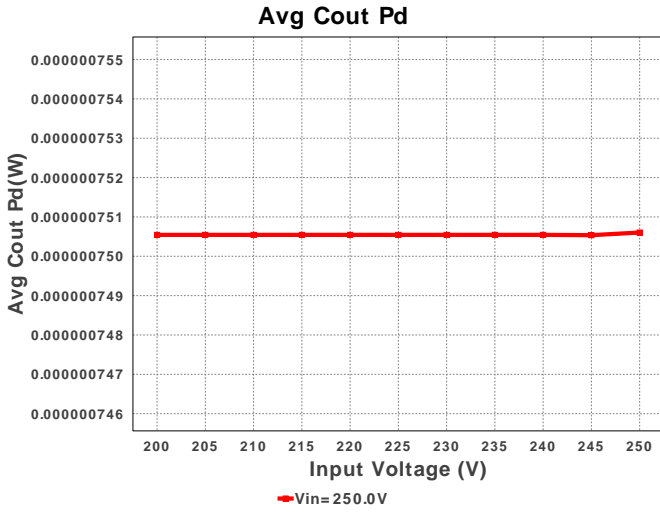


Avg IC Tj

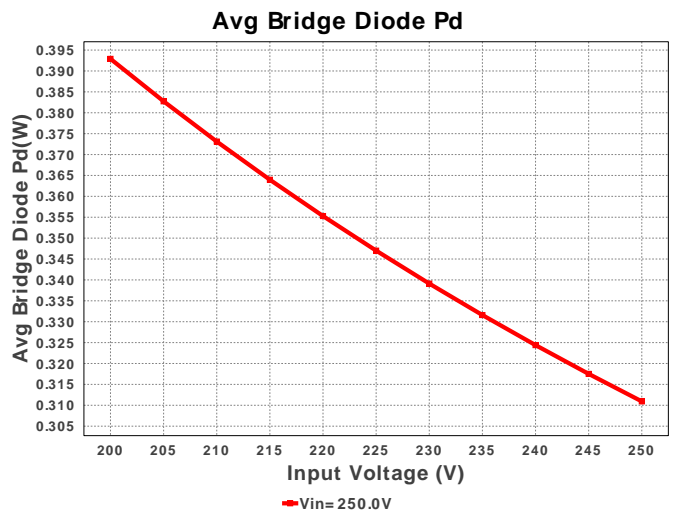
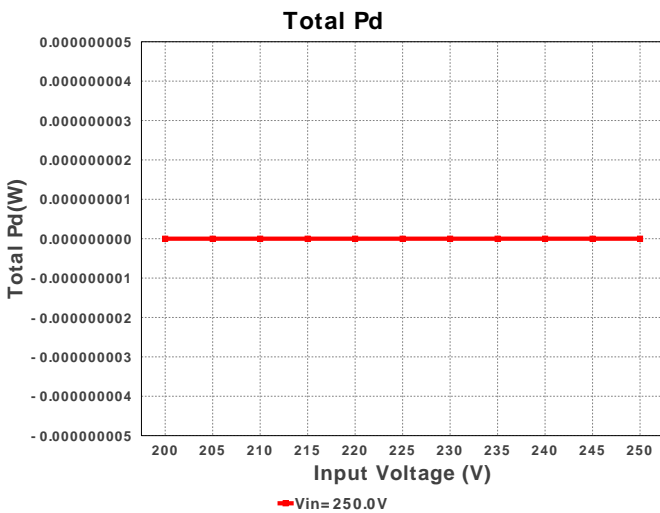
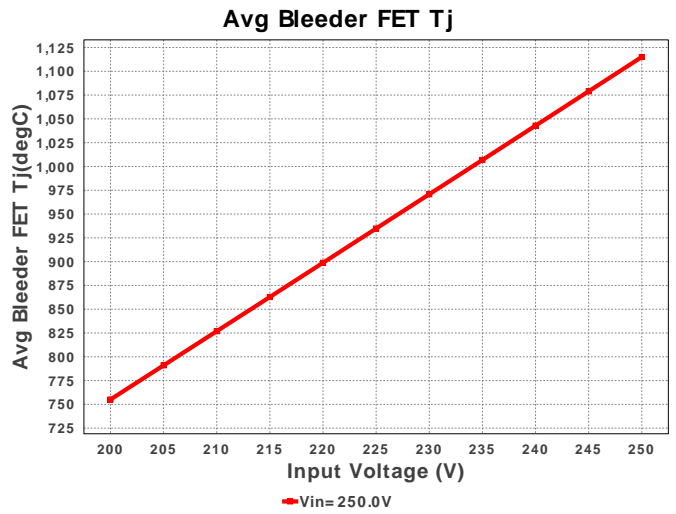
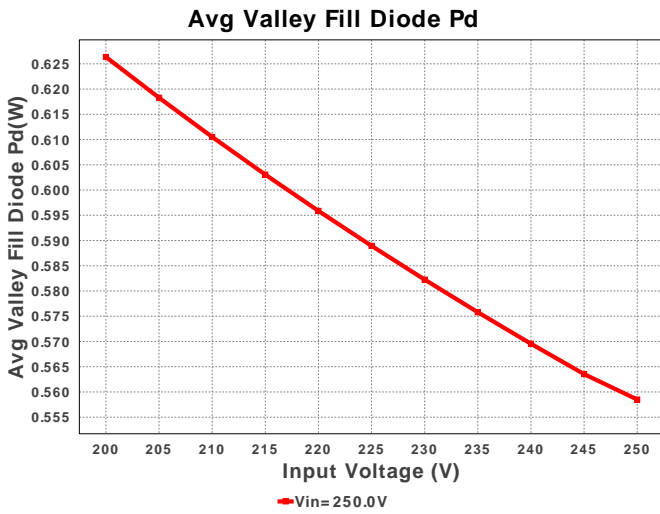
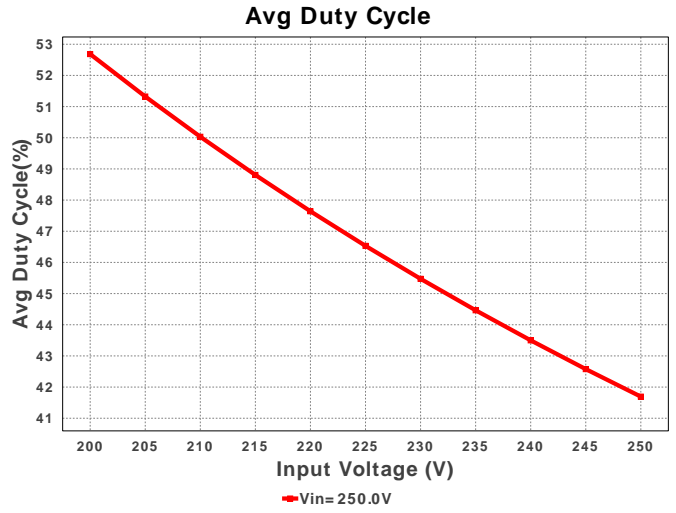
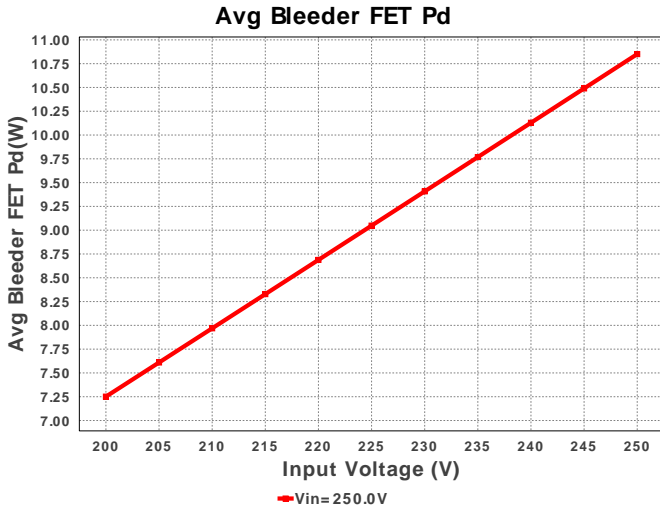


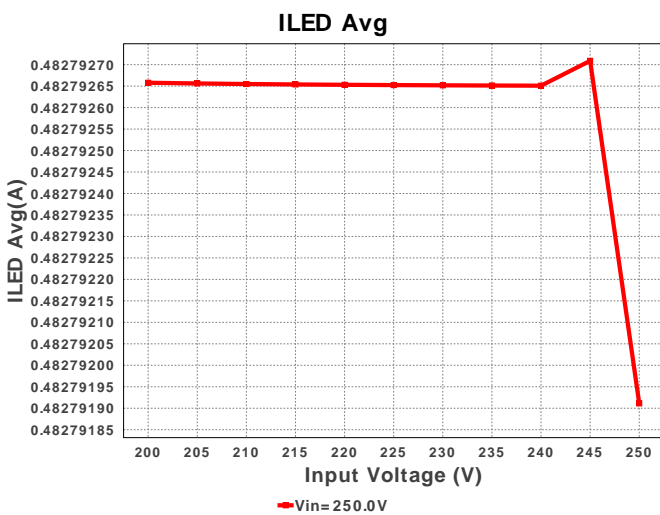
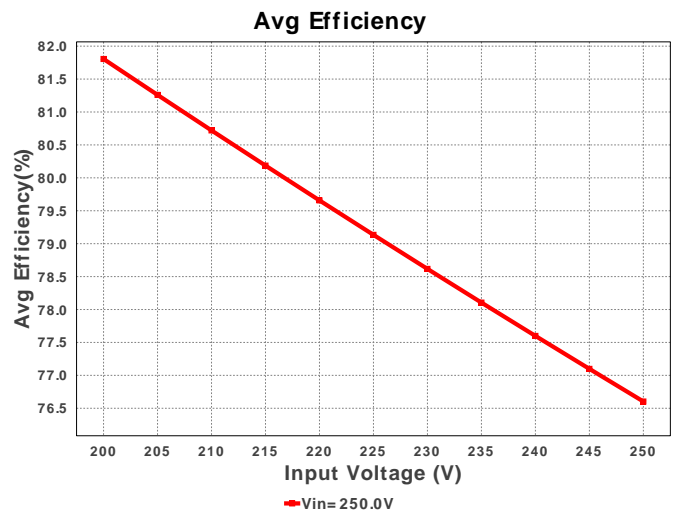
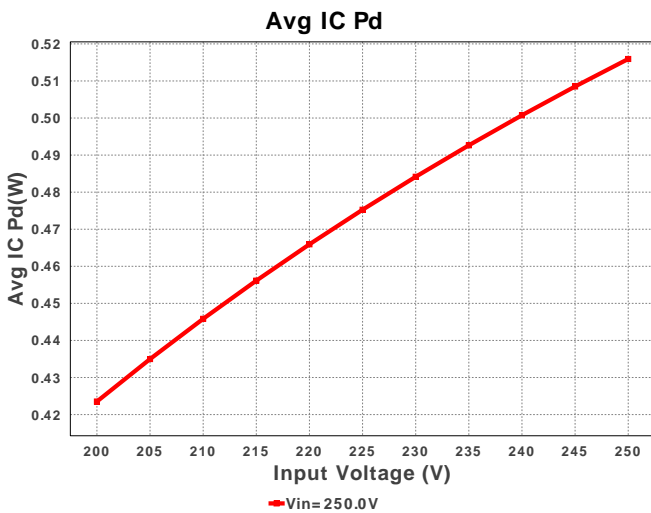
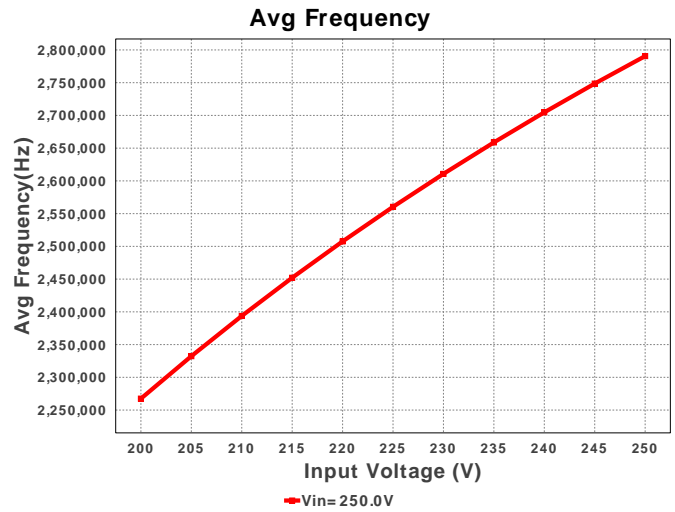
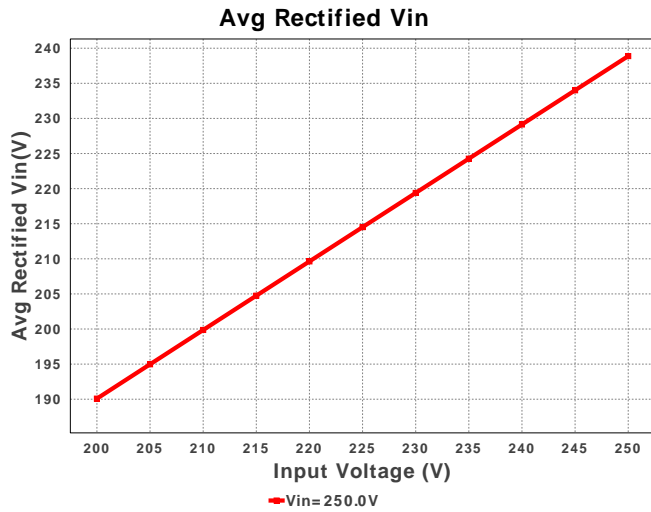
Avg L pd











### Operating Values

| #   | Name               | Value                   | Category | Description   |
|-----|--------------------|-------------------------|----------|---|
| 1.  | ILED Avg           | 482.797 mA              | Current  | Average Current per LED for the AC line period                      |
| 2.  | ILED Ripple Avg    | 186.805 µA              | Current  | Average LED Ripple Current for the AC line period                   |
| 3.  | Avg Rectified Vin  | 238.878 V               | General  | Average Rectified Voltage for the AC Line Period                    |
| 4.  | BOM Count          | 54                      | General  | Total Design BOM count  |
| 5.  | FootPrint          | 1.835 k mm <sup>2</sup> | General  | Total Foot Print Area of BOM components                             |
| 6.  | Total BOM          | \$0.0                   | General  | Total BOM Cost  |
| 7.  | Avg Bleeder FET Tj | 1.117 kdegC             | Op_Point | Bleeder MOSFET average junction temperature over the AC Line Period |
| 8.  | Avg M1 FET Tj      | 122.05 degC             | Op_Point | M1 MOSFET average junction temperature over the AC Line Period      |
| 9.  | Avg Duty Cycle     | 41.536 %                | Op_point | Average Duty Cycle over the AC Line Period                          |
| 10. | Avg Efficiency     | 76.95 %                 | Op_point | Average Efficiency over the AC Line Period                          |

| #   | Name                     | Value       | Category | Description   |
|-----|--------------------------|-------------|----------|---|
| 11. | Avg Frequency            | 2.798 MHz   | Op_point | Average Switching Frequency over the AC Line Period                             |
| 12. | Avg IC Tj                | 92.588 degC | Op_point | Average IC junction temperature for the AC line period                          |
| 13. | VIN_OP                   | 250.0 V     | Op_point | AC Input RMS Voltage  |
| 14. | Avg Bleeder FET Pd       | 10.872 W    | Power    | Average power dissipation in the bleeder FET over the AC line period            |
| 15. | Avg Bridge Diode Pd      | 295.964 mW  | Power    | Average Power Dissipation in the Bridge Diode over the AC Line Period           |
| 16. | Avg Cout Pd              | 750.181 nW  | Power    | Average Power Dissipation in the Output Capacitor over the AC Line Period       |
| 17. | Avg Diode1 Pd            | 164.677 mW  | Power    | Average Power Dissipation in D1 over the AC Line Period                         |
| 18. | Avg Diode2 Pd            | 121.362 mW  | Power    | Average Power Dissipation in D1 over the AC Line Period                         |
| 19. | Avg FET Pd               | 1.07 W      | Power    | Average power dissipation in the switching FET over the AC line period          |
| 20. | Avg IC Pd                | 517.253 mW  | Power    | Average Power Dissipation in the IC over the AC line period                     |
| 21. | Avg L pd                 | 37.878 mW   | Power    | Average Inductor power dissipation over the AC line period                      |
| 22. | Avg Rsns Pd              | 64.922 mW   | Power    | Average power dissipation in the Current limit resistor over the AC line period |
| 23. | Avg Valley Fill Cap Pd   | 192.737 µW  | Power    | Average Power Dissipation in the Valley Fill Capacitors over the AC Line Period |
| 24. | Avg Valley Fill Diode Pd | 537.987 mW  | Power    | Average Power Dissipation in the Valley Fill Diodes over the AC Line Period     |
| 25. | Total Pd                 | 0.0 W       | Power    | Total Power Dissipation   |

## Design Inputs

| #   | Name          | Value        | Description                 |
|-----|---------------|--------------|-----------------------------|
| 1.  | Iout          | 466.0 m      | Maximum Output Current      |
| 2.  | Iout1         | 466.0 m      | Output Current #1           |
| 3.  | VinMax        | 250.0        | Maximum input voltage       |
| 4.  | VinMin        | 200.0        | Minimum input voltage       |
| 5.  | Vout          | 55.507       | Output Voltage              |
| 6.  | Vout1         | 55.507       | Output Voltage #1           |
| 7.  | line_fsw      | 50.0         | Light Output in Lumen       |
| 8.  | application   | LED_DRIVER   | LED Application             |
| 9.  | base_pn       | LM3444       | Base Product Number         |
| 10. | LED_Architect | Y            | LED Architect Project       |
| 11. | ledparallel   | 1.0          | Number of LED in parallel   |
| 12. | ledpartnumber | LR W5AMHZJZ1 | LED Part number             |
| 13. | ledseries     | 26.0         | Number of LED in series     |
| 14. | line_fsw      | 50.0         | AC Line Frequency           |
| 15. | source        | AC           | Input Source Type           |
| 16. | Ta            | 30.0         | Ambient temperature         |
| 17. | UserFsw       | 785.03 k     | Customer Selected Frequency |

## Design Assistance

1. **LM3444** Product Folder : <http://www.ti.com/product/LM3444> : contains the data sheet and other resources.

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